

SOUND
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Classic Jukebox Range



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Born in the UK

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INTRODUCTION

Sound Leisure remain one of only a few traditional jukebox manufacturers in the world. Our range of Classic Jukeboxes retain many iconic styling elements associated with the golden age of jukeboxes, including dome top cabinets, beautiful veneers, solid chrome castings, bubble tubes and a truly unique sound.

Where many of our competitors have moved towards mass production and low cost components, we insist on the highest quality materials for the production of our Classic Jukebox range.

Sound Leisure is the only company in the world to produce a single piece, wooden back jukebox cabinet. This gives our products extra strength, improves the resonance and produces the unique jukebox sound. Only through such attention to detail can we achieve our aim, producing the highest quality jukeboxes available.

Our 80 disc CD mechanism is designed and manufactured by Sound Leisure specifically for our Classic Jukebox range. It is the simplest CD changer mechanism in the world.

Combined with our custom built 300 watt amplifier this delivers a formidable sound.

With a wide range of options available from custom cabinet finishes to wireless iPod docks, your Sound Leisure jukebox can be as unique as you are.

So, if your looking for a classic jukebox that offers the best in retro styling, the latest tehology and superb build quality, turn the page...





DAY 1

The process begins with the delivery and inspection of raw timber. Oak, American White Ash, Beech, Maple, Birch ply and a range of special woods and veneers are required for our standard and custom built orders.

Our electronics division commence manufacture of the amplifier, main processor and all other electronic components.

DAY 2/3

The hardwoods are cut to size by mechanical planes and spindle moulders. Laminates are sent to the press.

The Birch Ply is cut to width and selected ply's are prepared with veneers.

DAY 4

The pre-cut ply is laid out in the forming press. Adhesive is applied to layers of material which forms the familiar dome shape of the outer cabinet. This is the unique process which produces a single piece Sound Leisure cabinet. The Ash ply's are similarly prepared and formed to create the front door hoop.

DAY 5/6

Beech components are machined creating the base frame and knuckles for the door.

By now the adhesives are set, firmly bonding the layers of ply together creating the raw cabinet.

Other assemblies such as the speaker chambers and cash box are pre-assembled.

DAY 7

The door hoop, knuckles and chrome castings are placed on an assembly jig and attached to the main door using traditional methods. The cabinet is fitted to the base and internal sections such as the mechanism shelf and speaker chambers are installed.

DAY 8

The cabinet and door are paired for the first time and hinges and locks are fitted. The assembled cabinet must now pass a thorough inspection before the two sections are separated again for staining and polishing.

Creating a Classic

Sound Leisure use a host of traditional techniques and skills in the production of our classic jukebox range. Via apprenticeships and training we ensure our craftsmen and women develop the skills required to produce the highest quality cabinets. Through our extensive in house research and production facilities we are able to control the quality of our products right down to component level. We believe this offers a sustainable alternative to mass produced jukeboxes and gives our customer unrivalled choice and unbeatable quality.



DAY 9

The separated door and cabinet are rubbed down and two additional coats of polish are applied. Our experienced craftsmen and women continually assess the workmanship at this point to ensure the highest quality finish is achieved.

DAY 10

The two cabinet components are again joined together. Final checks are carried out before the completed cabinet is moved to the next phase.

DAY 11/12

All components and assemblies are thoroughly tested and approved prior to installation in the cabinet.

The front plastics, speaker grill, bubble tubes and front glass are fitted. The transformers, wiring, processor and amplifier are installed.

DAY 13/14

The jukebox assembly now enters the final phase where the CD Mechanism is installed. A comprehensive safety test is completed and all components are soak tested for a further two days to ensure perfect performance. A final visual inspection is completed before the Sound Leisure Classic Jukebox is issued a serial number.

DAY 15

Finally, the jukebox is complete. It is either packed and crated for export to one of our authorised distributors or loaded for delivery within the UK.

Reborn Classic

Originally launched in the wave of euphoria following the end of World War II, Paul Fuller's post art-deco design is one of the most popular jukeboxes ever made. Of the 56,000 original units produced only a few thousand highly treasured machines remain.

Sound Leisure took the decision to recreate the 1015 given the beauty, elegance and rarity of the original item. This stunning model is as close to the original 1015 as possible, belying the state of the art technology contained within.

Hand crafted with a single piece cabinet, adorned with solid chrome

castings, subtly illuminated with atmospheric lighting and enhanced by dancing bubbles the 1015 breathes ambience even when it is silent.

Truly a thing of beauty, this fantastic machine is a modern classic which embodies the spirit of the time.

DIMENSIONS

Height : 1540mm
Width : 850mm
Depth : 700mm
Weight : 160kg

Access to door lock is on left side of cabinet.

1015

SOUNDLEISURE



TECHNICAL SPECIFICATIONS

21st Century 80 disc Jukebox CD Mechanism (simplest in the world) * Mk7 Stereo Amplifier 150w RMS per channel * 2 x tweeter, 2 x mid range and 1 x 12" Twin cone bass speaker * Connections for up to 6 speakers * Remote Control for home use * 70 disc rotating display title rack * Shuffle play facility * Aux inputs for microphone/audio input * Aux output * Rubber Castors on base

OPTIONS

Pictured opposite, 1015 with Blonde cabinet. Additional cost extras include; Integrated or wireless iPod system (integrated shown), Diamond Pack Lighting, Custom Glass printing. For full details of accessories and cabinet finishes please see pages 14 -21



Full Rocker or Slim Shaker?

WITH THE CHOICE OF FULL SIZE OR SLIM LINE CABINETS WE HAVE A JUKEBOX SOLUTION FOR EVERY LOCATION.



MELODY

MANHATTAN

DIMENSIONS

Manhattan
Height : 1515mm
Width : 940mm
Depth : 700mm
Weight : 130kg

Melody
Height : 1470mm
Width : 910mm
Depth : 480mm
Weight : 120kg

Above Left : Manhattan finished in standard Oak with Diamond Pack lighting option. Above Right : Melody finished in standard Oak with Diamond Pack lighting option. For full details of accessories and cabinet finishes please see pages 14 - 21

MANHATTAN

Manhattan Island, New York has always been about mixing style with fun. In the city that never sleeps, cocktails flow and the place jumps to the rhythm of life! Similarly, the Manhattan jukebox combines chic lines and a powerful sound that is guaranteed to be the talking point of any party!

The Manhattan is also "New York tough". As with all Sound Leisure jukeboxes it features commercial grade components for the highest levels of reliability and super tough bubble tube covers made from the same polycarbonate as police riot shields!

MELODY

For those who always wanted a jukebox but didn't think they had the space, only Sound Leisure have the solution. Introducing the Melody...

The slim line Melody offers the same build quality and features as the Manhattan, however by reducing the depth of its cabinet by a massive 220 mm this beautiful slim line model can be located in almost any room.

Inset Right : The full size Manhattan on the Left and the slim line Melody on the right.



TECHNICAL SPECIFICATIONS

21st Century 80 disc Jukebox CD Mechanism (simplest in the world) * Mk7 Stereo Amplifier 150w RMS per channel * 2 x tweeter; 2 x mid range and 1 x 12" Twin cone bass speaker * Connections for up to 6 speakers * Remote Control for home use * 70 disc rotating display title rack * Shuffle play facility * Aux inputs for microphone/audio input * Aux output * Rubber Castors on base (Manhattan Only)

GAZELLE

A TRUE ART DECO MASTERPIECE

Based on our Manhattan cabinet the Gazelle is styled on the original 950, released in 1942.

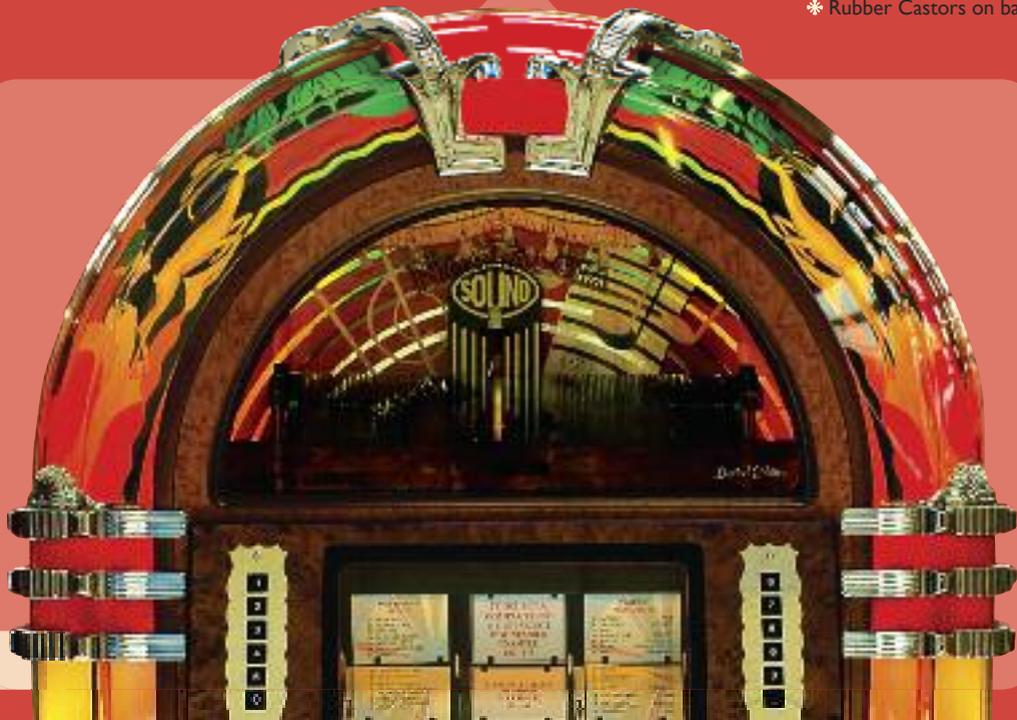
Boasting graphical elements inspired by the 1930's art deco movement, the stylised scene depicts gazelles leaping across the dome in vivid reds and greens. A second pair etched into the mirrored glass door panels continue the strong theme.

The 300 watt amplifier and speaker system produces a clear and resonating sound, driven by the 21st century 80 disc CD player. The simplest and therefore the most reliable CD mechanism in the world.

Sound Leisure's Gazelle pays homage to a true classic .

TECHNICAL SPECIFICATIONS

21st Century 80 disc Jukebox CD Mechanism (simplest in the world) * Mk7 Stereo Amplifier 150w RMS per channel * 2 x tweeter, 2 x mid range and 1 x 12" Twin cone bass speaker * Connections for up to 6 speakers * Remote Control for home use * 70 disc rotating display title rack * Shuffle play facility * Aux inputs for microphone/audio input * Aux output * Rubber Castors on base



Manhattan Xi Melody Xi



The way in which we listen to music has changed many times over the years. Early introductions to different styles of music would be influenced by listening to a jukebox in a bar or cafe. Today with the emergence of new technologies and the multitude of music and video options available, one product above all has completely revolutionised the way we listen to and view our favourite tracks – The iPod.

In recognition and celebration of this, Sound Leisure is proud to present the Xi Jukebox built specifically with the iPod in mind. Two classic designs spanning decades merged to produce the ultimate music delivery system. All the advantages of music and video storage of the iPod, delivered in amazing high quality surroundings through the classic design of the Xi.

The Xi's impact is immediate with its vibrant colour and the powerful sound being delivered by a specially developed stereo speaker system, custom configured to deliver the precise output of the iPod. With a hypnotic lighting presence that refuses to shy into the background, the Xi is meant to be seen and most definitely heard.

The Xi is available in both Manhattan and space saving Melody style cabinets.



TECHNICAL SPECIFICATIONS

Integral LCD video screen * Playback displays music videos, Image/Photo slideshow (with audio tracks only) * iPod cradle designed to automatically accept majority of iPods* * automatically charges iPod when docked * super bright LED lighting * Mk7 Twin channel Amplifier, 150w per channel, 2 x tweeter, 2 x mid range and 1 x 12" twin cone bass speaker * iPod not included.

DIMENSIONS

Gazelle & Manhattan Xi	Melody Xi
Height : 1515mm	Height : 1470mm
Width : 940mm	Width : 910mm
Depth : 700mm	Depth : 480mm
Weight : 130kg	Weight : 120kg

Left: Gazelle
Right: Manhattan Xi.
Above: Melody Xi
*(except iPod shuffle)

Access to door lock is on left side of cabinet.



NEW YORKER

With a stunning cabinet and high-tech Sonos® technology at its heart, Sound Leisure's New Yorker is a colourful fusion of sights and sounds, glamour and experience!

The exquisite "Ice White" cabinet offers a cool backdrop to the vibrant LED illuminations, which dance across the polished chrome metalwork in a burst of colour and contrast.

The New Yorker's integrated Sonos® Multi Room Music System provides wireless access to all of your music collection at the swipe of a finger. Load all your music on to the 500 gigabyte NAS hard drive housed in the jukebox cabinet, then use the Sonos® touch screen controller to access all your music from anywhere in your home. Connect Sonos® to your

broadband and get ready for an almost unlimited selection of music, talk and other programs from over 25,000 international Internet Radio stations, Rhapsody, Pandora Radio, Sirius Satellite Radio, Last.fm or Napster.*

Throw in an integrated iPod dock and the ability to control up to 32 independent music zones around your home from a single wireless controller (additional Sonos®Zone Player required for each zone) and Sound Leisure's New Yorker presents itself as the ultimate fusion of classic styling and state of the art technology.

* Internet connection required for access to radio stations, online music services and software updates. Services available may depend on your region

TECHNICAL SPECIFICATIONS

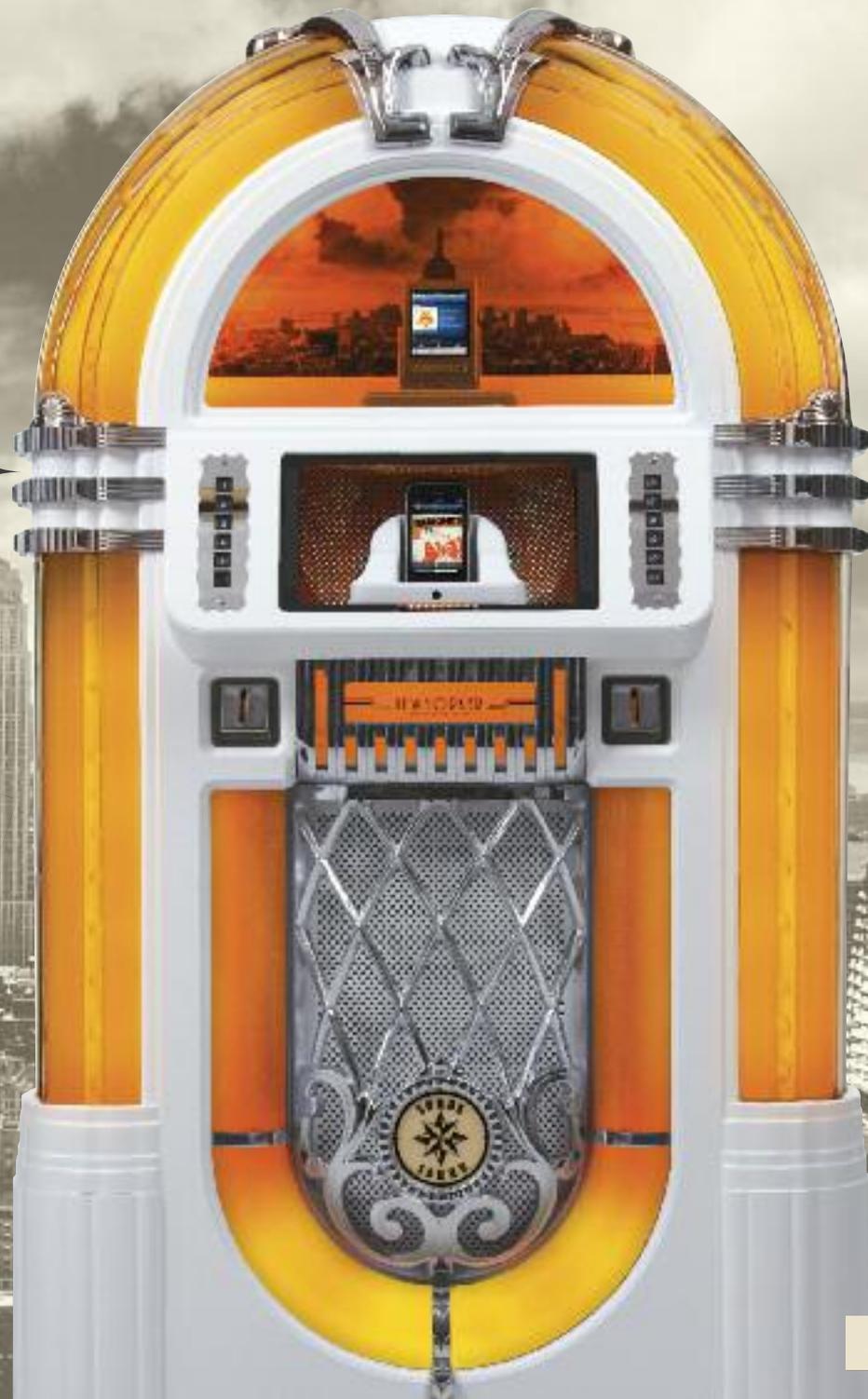
Sonos® Zone Player TM 120 amplifier

* Class-D Amplifier * Rated Output : 110w RMS (2x 55W RMS continuous average power into 8 ohms, THD+N<0.02%) * Supports most popular audio formats * Internet radio supported : Comes with 25,000+ stations, shows and podcasts * Wireless connectivity between sonos devices * * Sonos® CR200 touch screen controller included * High quality 3 way stereo speaker system * 500 GB ethernet music storage hard drive. * LED lighting system with standby mode.

DIMENSIONS

Height : 1540mm
Width : 850mm
Depth : 700mm
Weight : 140kg

SONOS®



Custom Shop

BUILD YOUR ULTIMATE JUKEBOX

Because Sound Leisure manufacture every jukebox to order we can customise the finish to your exact requirements. For example we offer a choice of jukebox cabinet finishes from Light Oak through to Sapele Mahogany. It is even possible to colour match the jukebox cabinet to an existing wood finish, ensuring your jukebox blends perfectly with your home.

In addition we can provide a wide range of stunning colour matched painted finishes from textured ice white to our Platinum Grade, high gloss piano black (see opposite). In short, we can provide a custom product which will compliment your environment perfectly.

Adding an integrated wired or wireless iPod dock to your jukebox is an excellent way to expand the choice of music and ensures its quick and easy for everyone to bring along their favourite tracks.

The custom element of your jukebox need not stop at the choice of finish. Increase the wow factor of your jukebox with a custom glass, enabling messages or logos to be featured on the front glass of the jukebox. Our stunning Diamond Pack lighting system gives a beautiful effect of colour and mood and is a must if your a lover of gadgets! (see Diamond Pack pg 16)

Over the years Sound Leisure have produced hundreds of customised jukeboxes. From custom etched mirror design to 18 carat gold plated castings. (See images right) virtually anything is achievable and we are happy to provide a quote for you to build your dream machine.

SOUNDLEISURE



"MAKE IT YOUR OWN"



Light Oak



Medium Oak



Dark Oak



Sapele



Jet Black



Ice White



Platinum Grade

HIGH GLOSS CABINET FINISH

New to Classic Jukeboxes in 2010 is the stunning 'Platinum Grade' high gloss cabinet finish.

Available in a wide range of colours including stunning Piano Black and sublime Crystal White, this optional cabinet treatment adds elegance and sophistication to any jukebox. Pick from one of hundreds of RAL colours to ensure your Platinum Grade cabinet reflects your personality.



Diamond Pack

ADD A DASH OF FLAIR TO YOUR JUKEBOX WITH THE DIAMOND PACK LED LIGHTING SYSTEM

Make a dramatic impact with the 'Diamond Pack' lighting option. Instead of the traditional lighting bars and coloured pilaster rotisseries, we pack the dome and side diffusers with the latest LED technology!

Specially designed in-house at Sound Leisure this system is low heat, energy efficient, ultra reliable and SUPER BRIGHT! The LED lighting system gives you total control of the jukebox illumination, so you can match the colour to suit your environment or mood. As it crossfades between infinite colours and tones use the remote control to pause the lighting on any colour you choose. Alternatively select one of the pre programmed colour patterns and sit back and relax.

Default lighting patterns include:

Antique: This rotates the colour scheme up the side pilasters replicating the rotisseries found in the original 1940's machines. A classic look.

Xi: As found in our Xi jukebox for the iPod, this gives a crystal style glow in blues, pinks and soft greens, then dives to deep reds and purples before softening out again. Simple yet dramatic, a more modern feel and a taste of the Xi experience.

Disco Lightshow: Sound to light sequencing offering a vivid display of all colours as they flash in time with the music. Great for parties.

Available to order on new machines, the 'Diamond Pack' is visually stunning and has to be seen to be appreciated. Visit our web site for details of our next exhibition or call us to book a private appointment.

Shown opposite. Manhattan with custom Ice White cabinet, Diamond Pack and integrated iPod dock.



WIRELESS CONTROL!

ALREADY GOT A SOUND LEISURE CLASSIC JUKEBOX?

RETRO FIT WIRELESS IPOD CONNECTION USING KLEER® TECHNOLOGY.



We're extremely pleased to announce a fantastic high quality wireless iPod connection for Sound Leisure Classic Jukeboxes. Using Kleer® wireless technology we've assembled a wireless iPod kit that can be easily retro fitted to any Sound Leisure jukebox without effecting the appearance of the machine*. When compared to similar Bluetooth systems, Kleer® technology offers superior sound quality and more stable

connectivity due to multiple communication channels. We're sure you'll love both the sound quality and the convenience of this solution.

The kit contains:

- Kleer® Wireless iPod transmitter which plugs neatly into the iPod dock connector.
- Kleer® Wireless receiver, cables and decorative cover.

USB power module (enables power for receiver to be taken from jukebox)

Audio Isolation board - Tuned to your Sound Leisure amplifier to give the highest quality possible.

Also Available for new machines.

* Amplifier upgrade may be required for older machines



ACOUSTIC CANVAS ART SPEAKERS!

WITH IPOD DOCK OR KLEER® WIRELESS AUDIO OPTION

PLUS POLE MOUNTED

For customers choosing an Ice White or Jet Black jukebox cabinet our fantastic Micro Pro speakers are available to match. Mounted on a sturdy yet minimal stand these flat panels are intended for use in close proximity to your Classic Jukebox and maximise the sound experience by enhancing the stereo response from the amplifier. Please call us for more information.

Looking for a subtle audio solution for your bedroom, bathroom, kitchen or office?

Our striking Acoustic Canvas speakers are a unique way to combine your favourite images with concealed audio.

Each canvas uses Sound Leisure's flat panel transducer technology to create a slim, hidden speaker within the picture frame.

Intended for use in close proximity to your Classic Jukebox or as a stand alone speaker fitted with integrated dock or Kleer® wireless iPod technology, each frame can be covered with artwork of your choice!

For more details visit: www.AcousticCanvas.co.uk



Modern Technology, Classic Speakers, Fantastic Sound!

FLOOR STANDING



BOOKSHELF



BOOKSHELF & FLOOR STANDING NOSTALGIA SPEAKERS

These full range classic speakers feature carefully selected 6.5" full range or 8" cones and tweeters and are perfectly tuned to our 300 watt amplifiers to give a great over all sound.

Manufactured to the same high quality finish and available in both floor standing or bookshelf size, either solution makes the perfect accessory.

FLAT PANEL PICTURE FRAME SPEAKERS

Sound Leisure's flat panel loudspeaker technology uses high powered transducers to create a crisp and clear audio output with a wide frequency response.

Intended for use in close proximity to your Classic Jukebox, these additional flat panel speakers maximise the sound experience and enhance the stereo response from the amplifier.

These compact units are manufactured using the same wood veneers as our jukeboxes and are also available in textured black or white.

Mounted on a matching plinth the speaker front simply pops off so that the whole A4 viewing area may be used as a photo frame.

These unique speakers are only available from Sound Leisure and official distributors.



FLAT PANEL



Bookshelf :
Height = 370mm
Width = 310mm
Depth = 240mm

Floor standing :
Height = 675mm
Width = 310mm
Depth - 240mm

Flat Panel :
H: 320mm
W: 257mm
D: 50mm

Plinth :
W: 178mm
D: 135mm
H: 25mm

Always There

SOUND LEISURE'S TIME HONOURED TRADITION OF SERVICE & SUPPORT

We understand that the purchase of a jukebox represents a substantial investment. For this reason we invite anyone considering ownership of a Sound Leisure Classic Jukebox to visit our manufacturing premises in Leeds, UK to experience the care and dedication we put in to every machine.

Our aim is to treat every customer with the same care and dedication.

Your Sound Leisure Classic Jukebox will provide you with many years of trouble free enjoyment. We are committed to offering the same high level of customer service from your initial telephone call to the ongoing ownership of your Classic Jukebox. This remains true whether your jukebox is 10 months old or 10 years old.

We still support every single classic jukebox we've built in the past 30 years and retain a full stock of spare parts. Our highly skilled and knowledgeable experts are available Monday to Friday free of charge to any owner regardless of the age of their jukebox.



Sound Leisure's Card Creator software is a quick and simple solution to creating your own jukebox CD labels. Just pop a new CD in to your computer and Card Creator will automatically download the track details and format them for printing on a Sound Leisure perforated label. Card Creator operates on WINDOWS ONLY.

YOU CAN PURCHASE CARD CREATOR AND ADDITIONAL BLANK JUKEBOX LABELS ONLINE NOW AT : www.classicjukeboxes.co.uk/shop



Sound Leisure has been manufacturing jukeboxes for over 30 years and our technical department receives a steady flow of machines for periodic servicing. During the summer of 2010 we were delighted to welcome back the first Classic Jukebox ever built by Sound Leisure (serial number #0001). The reproduction 1050 left our original premises in Hunslet, Leeds in July 1985, the same month as the legendary Live Aid concerts in Philadelphia and London. It returned to Sound Leisure in 2010 for the first time in 25 years. Our technical team serviced the vinyl mechanism and gave the cabinet a light polish. The owner also requested an upgrade to a section of the lighting system which was replaced with modern, brighter energy efficient LED's. With the service and face lift complete the jukebox left our factory as good as new. We look forward to seeing our first lady for her next regular service in 2035!

Sound Leisure provides full service and restoration services for all our products, please call us for more information or to arrange a service.

In Additional our website has many technical documents covering jukebox mechanisms from vinyl to CD. Visit: www.soundleisure.com and click the support tab. All manuals can be downloaded FREE OF CHARGE

Pictured above Model 1050 Serial number 0001. The very first Classic Jukebox built by Sound Leisure returns for its first service after 25 years.

